

## 7722 MECHANICAL TEE, GROOVED-END OUTLET



For pressure rating, listing, and approval information, refer to data sheet or visit SHURJOINT website [www.shurjoint.com](http://www.shurjoint.com) for details or contact your SHURJOINT representatives.

The Model 7722 Mechanical Tee when mounted on the hole cut pipe provides a fast and easy mid-pipe grooved-end branch outlet. By utilizing the Model 7722 you eliminate the need for welding or the use of multiple fittings. The mechanical Tee is comprised of upper and lower ductile iron housing segments, a grade "E" EPDM rubber molded gasket and plated track bolts and nuts. Mechanical tees are supplied with our standard painted finishes, i.e. orange or RAL3000 red. Optional finishes such as hot dipped zinc galvanized and custom epoxy coating are also available.

### material specification

- **Housing:**  
Ductile Iron to ASTM A536, Gr. 65-45-12, min. tensile strength 65,000 psi (448 MPa).
- **Surface Finish:**  
Orange color painted or red RAL3000 color painted.
  - Hot dip galvanized (optional).
  - Epoxy coated in red RAL3000 or other colors (optional).

- **Rubber Gasket:**

Grade "E" EPDM (Color code: Green stripe) Good for cold & hot water up to +230°F (+110°C). Also good for services for water with acid, water with chlorine or chloramines, deionized water, seawater and wastewater, dilute acids, oil-free air and many chemicals. Not recommended for petroleum oils, minerals oils, solvents and aromatic hydrocarbons.

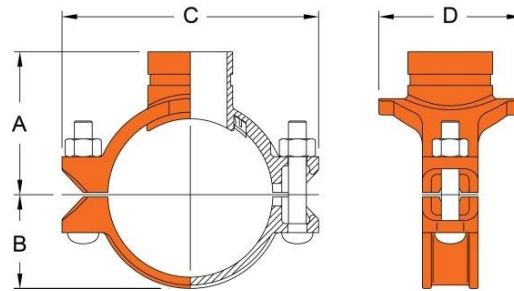
Maximum Temperature Range: -30°F (-34°C) to +230°F (+110°C)\*.

\*EPDM gaskets for water services are not recommended for steam services unless couplings or components are accessible for frequent gasket replacement.

- Other options: Grade "T" Nitrile  
Grade "O" Fluoro-Elastomer  
Grade "L" Silicone

- **Bolts & Nuts:**

Heat treated carbon manganese steel track bolts to ASTM A449-83a (or A183 Gr. 2), minimum tensile strength 110,000 psi (758 MPa), Zinc electroplated, with heavy-duty hexagonal nuts to ASTM A563.



Model 7722 Mechanical Tee, Grooved-End Outlet

Nominal Size Run x Branch	Pipe O.D.	Max. Working Pressure (CW <sup>1</sup> ) <sup>2</sup>	Hole Dia. T 0.13, -0 /13.2, -0	Dimensions				Bolt Size	Weight
				A	B	C	D		
in	in	PSI	in	in	in	in	in	in	lb
mm	mm	Bar	mm	mm	mm	mm	mm	mm	kg
2 x 1/4	2.375 x 1.660	300	1.75	2.80	1.57	5.04	3.22	3/8 x 2 1/8	2.2
50 x 32	60.3 x 42.2	20	45	71	40	128	82	M10 x 55	1.0
2 x 1/2	2.375 x 1.900	300	1.75	2.80	1.57	5.04	3.22	3/8 x 2 1/8	2.6
50 x 40	60.3 x 48.3	20	45	71	40	128	82	M10 x 55	1.2
2 1/2 x 1/4	2.875/3.000 x 1.660	300	2.00	3.11	1.89	5.75	3.22	1/2 x 3	3.7
65 x 32	73.0/76.1 x 42.2	20	51	79	48	146	82	M12 x 75	1.7
2 1/2 x 1/2	2.875/3.000 x 1.900	300	2.00	3.11	1.89	5.75	3.22	1/2 x 3	4.2
65 x 40	73.0/76.1 x 48.3	20	51	79	48	146	82	M12 x 75	1.9
3 x 1	3.500 x 1.315	300	1.50	3.30	2.20	6.30	2.91	1/2 x 3	3.7
80 x 25	88.9 x 33.4	20	38	84	56	160	74	M12 x 75	1.7
3 x 1 1/4	3.500 x 1.660	300	2.00	3.50	2.20	6.30	3.46	1/2 x 3	4.0
80 x 32	88.9 x 42.2	20	51	89	56	160	88	M12 x 75	1.8
3 x 1 1/2	3.500 x 1.900	300	2.00	3.50	2.20	6.30	3.46	1/2 x 3	4.2
80 x 40	88.9 x 48.3	20	51	89	56	160	88	M12 x 75	1.9
3 x 2	3.500 x 2.375	300	2.50	3.58	2.20	6.30	3.98	1/2 x 3	4.8
80 x 50	88.9 x 60.3	20	64	91	56	160	101	M12 x 75	2.2
4 x 1	4.500 x 1.315	300	1.50	3.89	2.83	7.48	2.63	1/2 x 3	4.4
100 x 25	114.3 x 33.4	20	38	94	72	190	67	M12 x 75	2.0

7722 MECHAN. TEE, GROOVED-END OUTLET  
REV. 20220805

Model 7722 Mechanical Tee, Grooved-End Outlet									
Nominal Size Run x Branch	Pipe O.D.	Max. Working Pressure (CW <sup>1</sup> ) <sup>2</sup>	Hole Dia. $\frac{1}{16}$ / 13.2, -0	Dimensions				Bolt Size	Weight:
				A	B	C	D		
In	in	PSI	in	in	in	in	in	in	lb
Mm	mm	Bar	mm	mm	mm	mm	mm	mm	kg
4 x 1/4	4.500 x 1.660	300	2.00	3.89	2.83	7.48	3.35	1/2 x 3	4.6
100 x 32	114.3 x 42.2	20	51	99	72	190	85	M12 x 75	2.1
4 x 1/2	4.500 x 1.900	300	2.00	3.89	2.83	7.48	3.35	1/2 x 3	4.8
100 x 40	114.3 x 48.3	20	51	99	72	190	85	M12 x 75	2.2
4 x 2	4.500 x 2.375	300	2.50	4.13	2.83	7.48	3.98	1/2 x 3	5.9
100 x 50	114.3 x 60.3	20	64	105	72	190	101	M12 x 75	2.7
4 x 2 1/2	4.500 x 2.875	300	2.75	4.37	2.83	7.48	4.40	1/2 x 3	6.6
100 x 65	114.3 x 73.0	20	70	111	72	190	112	M12 x 75	3.0
100 x 76.1	4.500 x 3.000	300	2.75	4.37	2.83	7.48	4.40	1/2 x 3	6.6
	114.3 x 76.1	20	70	111	72	190	112	M12 x 75	3.0
4 x 3	4.500 x 3.500	300	3.50	4.40	2.83	7.48	5.35	5/8 x 3 1/2	11.4
100 x 80	114.3 x 88.9	20	89	112	72	190	136	M16 x 90	5.2
5 x 2	5.500/5.563 x 2.375	300	2.50	4.88	3.39	9.29	4.00	5/8 x 3 1/2	9.2
125 x 50	139.7/141.3 x 60.3	20	64	124	86	236	102	M16 x 90	4.2
5 x 2 1/2	5.563 x 2.875	300	2.75	5.00	3.39	9.29	4.65	5/8 x 3 1/2	9.5
125 x 65	141.3 x 73.0	20	70	127	86	236	118	M16 x 90	4.2
139.7 x 76.1	5.500 x 3.000	300	2.75	5.00	3.39	9.29	4.65	5/8 x 3 1/2	9.5
	139.7 x 76.1	20	70	127	86	236	118	M16 x 90	4.3
6 x 1/4	6.500/6.625 x 1.660	300	2.00	5.00	3.86	10.08	3.66	5/8 x 5 5/16	9.2
150 x 32	165.1/168.3 x 42.2	20	51	127	98	256	93	M16 x 135	4.2
6 x 1/2	6.500/6.625 x 1.900	300	2.00	5.00	3.86	10.08	3.66	5/8 x 5 5/16	9.5
150 x 40	165.1/168.3 x 48.3	20	51	127	98	256	93	M16 x 135	4.3
6 x 2	6.500/6.625 x 2.375	300	2.50	5.20	3.86	10.08	3.98	5/8 x 5 5/16	10.6
150 x 50	165.1/168.3 x 60.3	20	64	132	98	256	101	M16 x 135	4.8
6 x 2 1/2	6.625 x 2.875	300	2.75	5.50	3.86	10.08	4.65	5/8 x 5 5/16	12.1
150 x 65	168.3 x 73.0	20	70	140	98	256	118	M16 x 135	5.5
150 x 76.1	6.500 x 3.000	300	2.75	5.50	3.86	10.08	4.65	5/8 x 5 5/16	12.1
	165.1 x 76.1	20	70	140	98	256	118	M16 x 135	5.5

7722 MECHANICAL TEE, GROOVED-END OUTLET  
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Nominal Size Run x Branch	Pipe O.D.	Max. Working Pressure (CW <sup>1</sup> ) <sup>*</sup>	Hole Dia. T <sup>†</sup> 0.13, -0 /13.2, -0	Dimensions				Bolt Size	Weight:
				A	B	C	D		
		PSI							lbs
	mm	3ar	mm	mm	mm	mm	mm	mm	kg
6 x 3	6.500/6.625 x 3.500	300	3.50	5.50	3.86	10.08	5.39	5/8 x 5 5/16	12.3
150 x 80	155.1/168.3 x 88.9	20	89	140	98	256	137	M16 x 135	5.6
6 x 4	6.500/6.625 x 4.500	300	4.50	5.50	3.86	10.08	6.46	5/8 x 5 5/16	15.4
150 x 100	155.1/168.3 x 114.3	20	114	140	98	256	164	M16 x 135	7.0
8 x 2	8.625 x 2.375	300	2.75	6.54	4.72	12.87	3.89	3/4 x 4 3/4	12.8
200 x 50	219.1 x 60.3	20	70	166	120	327	104	M20 x 120	5.8
8 x 2 1/2	8.625 x 2.875	300	2.75	6.54	4.72	12.87	4.09	3/4 x 4 3/4	13.2
200 x 65	219.1 x 73.0	20	70	166	120	327	104	M20 x 120	6.0
200 x 76.1	8.625 x 3.000	300	2.75	6.54	4.72	12.87	4.09	3/4 x 4 3/4	13.2
	219.1 x 76.1	20	70	166	120	327	104	M20 x 120	6.0
8 x 3	8.625 x 3.500	300	3.50	6.54	4.72	12.87	5.04	3/4 x 4 3/4	15.8
200 x 80	219.1 x 88.9	20	89	166	120	327	128	M20 x 120	7.2
8 x 4	8.625 x 4.500	300	4.50	6.54	4.72	12.87	6.46	3/4 x 4 3/4	16.5
200 x 100	219.1 x 114.3	20	114	166	120	327	164	M20 x 120	7.5

T Hole diameters listed are suggested hole diameters.

\*Working pressure is based on roll- or cut-grooved standard wall carbon steel pipe.

**Flow Data - Cv Values**

Values for flow of water at +60°F (+16°C).

$$Cv = \frac{Q}{\sqrt{\Delta P}}$$

Where: Cv = Flow coefficient  
 Q = Flow (GPM)  
 ΔP = Pressure drop (psi)

Model 7722 Mechanical Tee, Grooved-end Outlet Cv Values			
Nominal Size	Cv Value	Nominal Size	Cv Value
in		in	
mm		mm	
1	25	2½	125
25		65	
1¼	45	3	200
32		80	
1½	60	4	350
40		100	
2	100		
50			

**Flow Characteristics**

Model 7722 Mechanical Tee, Groove-end Outlet Flow Characteristics			
Nominal Size	Equivalent Length of pipe	Nominal Size	Equivalent Length of pipe
in	feet	in	feet
mm	meter	mm	meter
1¼	5.5	2½	11.0
32	1.7	65	3.4
1½	7.0	3	13.5
40	2.1	80	4.1
2	9.0	4	20.0
50	2.7	100	6.1

General note

- Maximum Working Pressure (CWP) listed is the maximum cold water pressure for general piping services tested to ASTM F1476 and or AWWA C606 methods. Figures listed are based on roll or cut grooved standard wall carbon steel pipe. For other pipe schedules or pipe materials, contact Shurjoint for additional information.
- Listed and or Approved Pressures are pressure ratings for fire protection systems, tested and approved by various approval bodies. Please always refer to the latest approval data posted on the Shurjoint website.
- Field Joint Test: For one time only, the system may be tested hydrostatically at 1½ times the maximum working pressure listed (AWWA C606 5.2.3).
- Warning: Piping systems must always be depressurized and drained before attempting disassembly and or removal of any components.
- The 10 Year Limited Warranty applies to manufacturing defects only and does not cover severe service/temperature applications or wear parts.
- Shurjoint reserves the right to change specifications, designs and or standard without notice and without incurring any obligations.